

TECHNICAL SPECIFICATIONS SABM-20 liter.

MACHINE	UNIT	SABM - 20
OUTPUT RATE	Pcs/hr.	75*
CLAMPING UNIT		
CLAMPING FORCE		MECHANICAL
LOCKING CYLINDER STROKE	MM.	400
TIE BAR THICKNESS	MM.	50
MOULD OPEN MAX.	MM.	400
MOULD THICKNESS MAX.	MM.	400
MOULD LENGTH MAX.	MM.	600
MOULD WIDTH MAX.	MM.	400
PLATEN SIZE	MM.	50 X 600 X 600
VOLUME MAX.	ML.	20000
VOLUME MIN.	ML.	0
STRETCHING STROKE	MM.	550
NUMBER OF CAVITY	Nos.	1
CAVITY CENTRE DISTANCE	MM.	0
POWER LOAD		
IR HEATER SPECIFICATION	VOLTS	230V., 500 W.
HEATING LOAD	KW.	20 KW.
FREE ROTATION A.C. MOTOR	HP.	0.5
POWER WITH OTHER ACCER.	K.W.	
MACHINE WEIGHT	TON.	4
ACCESSORIES		
HIGH PRESSURE COMPRESSOR	HP.	20 AIR PISTON
HIGH PRESSURE CFM	CFM.	38
LOW PRESSURE COMPRESSOR	HP.	0
LOW PRESSURE CFM	CFM.	0
HIGH PRESSURE AIR DRYER	CFM.	80
LOW PRESSURE AIR DRYER	CFM.	0
CHILLER	TR.	3
COOLING TOWER	TR.	15
HEAVY DUTY SWITCH (For Machine Only)	AMP.	100