

TECHNICAL SPECIFICATIONS SABM-05

MACHINE	UNIT	SABM - 05
OUTPUT RATE	Pcs/hr.	350*/800*
CLAMPING UNIT		
CLAMPING FORCE		MECHANICAL
LOCKING CYLINDER STROKE	MM.	250
TIE BAR THICKNESS	MM.	38
MOULD OPEN MAX.	MM.	250
MOULD THICKNESS MAX.	MM.	250
MOULD LENGTH MAX.	MM.	350
MOULD WIDTH MAX.	MM.	250
PLATEN SIZE	MM.	38 X 350 X 500
VOLUME MAX.	ML.	5000
VOLUME MIN.	ML.	60
STRETCHING STROKE	MM.	400
NUMBER OF CAVITY (JAR/BOTTLE)	Nos.	1Cavity /2,3,4 Cavity
CAVITY CENTRE DISTANCE	MM.	B140/0
POWER LOAD		
IR HEATER SPECIFICATION	VOLTS	230V. 2.0 KW.
HEATING LOAD	KW.	16 KW.
FREE ROTATION A.C. MOTOR	HP.	0.25
POWER WITH OTHER ACCER.	K.W.	
MACHINE WEIGHT	TON.	2
ACCESSORIES		
HIGH PRESSURE COMPRESSOR	HP.	20 AIR PISTON
HIGH PRESSURE CFM	CFM.	38
LOW PRESSURE COMPRESSOR	HP.	0
LOW PRESSURE CFM	CFM.	0
HIGH PRESSURE AIR DRYER	CFM.	80
LOW PRESSURE AIR DRYER	CFM.	0
CHILLER	TR.	2
COOLING TOWER	TR.	15
HEAVY DUTY SWITCH (For Machine Only)	AMP.	63