

**TECHNICAL SPECIFICATIONS ASBM-6C**

MACHINE	UNIT	ASBM - 6C
OUTPUT RATE	Pcs/hr.	6000*
<b>CLAMPING UNIT</b>		
CLAMPING FORCE		MECHANICAL
LOCKING CYLINDER STROKE	MM.	50 + 50
TIE BAR THICKNESS	MM.	60
MOULD OPEN MAX.	MM.	100
MOULD THICKNESS MAX.	MM.	165
MOULD LENGTH MAX.	MM.	350
MOULD WIDTH MAX.	MM.	555
PLATEN SIZE	MM.	65 X 700 X 650
VOLUME MAX.	ML.	1000
VOLUME MIN.	ML.	60
STRETCHING STROKE	MM.	400
NUMBER OF CAVITY	Nos.	6
CAVITY CENTRE DISTANCE	MM.	85
<b>POWER LOAD</b>		
IR HEATER SPECIFICATION	VOLTS	415V., 2 KW.
HEATING LOAD	<b>KW.</b>	<b>30 KW.</b>
FREE ROTATION A.C. MOTOR	HP.	1
POWER WITH OTHER ACCER.	<b>K.W.</b>	
MACHINE WEIGHT	<b>TON.</b>	<b>8</b>
<b>ACCESSORIES</b>		
HIGH PRESSURE COMPRESSOR	HP.	60 OIL FREE
HIGH PRESSURE CFM	CFM.	195
LOW PRESSURE COMPRESSOR	HP.	40 SCREW
LOW PRESSURE CFM	CFM.	172
HIGH PRESSURE AIR DRYER	CFM.	300
LOW PRESSURE AIR DRYER	CFM.	300
CHILLER	TR.	10
COOLING TOWER	TR.	80
<b>HEAVY DUTY SWITCH (For Machine Only)</b>	AMP.	<b>125</b>