

TECHNICAL SPECIFICATIONS ASBM-4C

MACHINE	UNIT	ASBM - 4C
OUTPUT RATE	Pcs/hr.	4000*
CLAMPING UNIT		
CLAMPING FORCE		MECHANICAL
LOCKING CYLINDER STROKE	MM.	50 + 50
TIE BAR THICKNESS	MM.	50
MOULD OPEN MAX.	MM.	100
MOULD THICKNESS MAX.	MM.	165
MOULD LENGTH MAX.	MM.	350
MOULD WIDTH MAX.	MM.	400
PLATEN SIZE	MM.	65 X 560 X 650
VOLUME MAX.	ML.	1000
VOLUME MIN.	ML.	60
STRETCHING STROKE	MM.	400
NUMBER OF CAVITY	Nos.	4
CAVITY CENTRE DISTANCE	MM.	110
POWER LOAD		
IR HEATER SPECIFICATION	VOLTS	415V., 2 KW.
HEATING LOAD	KW.	20 KW.
FREE ROTATION A.C. MOTOR	HP.	0.5
POWER WITH OTHER ACCER.	K.W.	
MACHINE WEIGHT	TON.	6
ACCESSORIES		
HIGH PRESSURE COMPRESSOR	HP.	50 OIL FREE
HIGH PRESSURE CFM	CFM.	160
LOW PRESSURE COMPRESSOR	HP.	30 SCREW
LOW PRESSURE CFM	CFM.	114
HIGH PRESSURE AIR DRYER	CFM.	200
LOW PRESSURE AIR DRYER	CFM.	200
CHILLER	TR.	7.5
COOLING TOWER	TR.	60
HEAVY DUTY SWITCH (For Machine Only)	AMP.	100