

TECHNICAL SPECIFICATIONS ASBM-1C

MACHINE	UNIT	ASBM - 1C
OUTPUT RATE	Pcs/hr.	1200*
CLAMPING UNIT		
CLAMPING FORCE		MECHANICAL
LOCKING CYLINDER STROKE	MM.	50+ 50
TIE BAR THICKNESS	MM.	38
MOULD OPEN MAX.	MM.	100
MOULD THICKNESS MAX.	MM.	165
MOULD LENGTH MAX.	MM.	350
MOULD WIDTH MAX.	MM.	100
PLATEN SIZE	MM.	50 X 338 X 650
VOLUME MAX.	ML.	1000
VOLUME MIN.	ML.	60
STRETCHING STROKE	MM.	400
NUMBER OF CAVITY	Nos.	1
CAVITY CENTRE DISTANCE	MM.	0
POWER LOAD		
IR HEATER SPECIFICATION	VOLTS	415V., 1.5 KW.
HEATING LOAD	KW.	7.5 KW.
FREE ROTATION A.C. MOTOR	HP.	0.5
POWER WITH OTHER ACCER.	K.W.	
MACHINE WEIGHT	TON.	2
ACCESSORIES		
HIGH PRESSURE COMPRESSOR	HP.	20 AIR PISTON
HIGH PRESSURE CFM	CFM.	38
LOW PRESSURE COMPRESSOR	HP.	10 SCREW
LOW PRESSURE CFM	CFM.	35
HIGH PRESSURE AIR DRYER	CFM.	80
LOW PRESSURE AIR DRYER	CFM.	80
CHILLER	TR.	2
COOLING TOWER	TR.	30
HEAVY DUTY SWITCH (For Machine Only)	AMP.	63