

BABITA ENTERPRISES

MANUFACTURERS & EXPORTERS OF PET PROCESSING MACHINERY MOULD & DIES

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MACHINE	UNIT	ASBM - 6C	ASBM - 4C	ASBM - 2C	ASBM - 1C	SABM - 2C	SABM - 05	SABM - 20
OUTPUT RATE	Pcs/hr.	6000*	4000*	2400*	1200*	800*	350*/800*	75*
CLAMPING UNIT								
CLAMPING FORCE		MECHANICAL	MECHANICAL	MECHANICAL	MECHANICAL	MECHANICAL	MECHANICAL	MECHANICAL
LOCKING CYLINDER STROKE	MM.	50 + 50	50 + 50	50 +50	50+ 50	160	250	400
TIE BAR THICKNESS	MM.	60	50	38	38	38	38	50
MOULD OPEN MAX.	MM.	100	100	100	100	160	250	400
MOULD THICKNESS MAX.	MM.	165	165	165	165	165	250	400
MOULD LENGTH MAX.	MM.	350	350	350	350	350	350	600
MOULD WIDTH MAX.	MM.	555	400	200	100	280	250	400
PLATEN SIZE	MM.	65 X 700 X 650	65 X 560 X 650	50 X 338 X 650	50 X 338 X 650	38 X 350 X 500	38 X 350 X 500	50 X 600 X 600
VOLUME MAX.	ML.	1000	1000	1000	1000	2000	5000	20000
VOLUME MIN.	ML.	60	60	60	60	60	60	0
STRETCHING STROKE	MM.	400	400	400	400	400	400	550
NUMBER OF CAVITY (JAR/BOTTLE)	Nos.	6	4	2	1	2,3,4 Cavity	1Cavity /2,3,4 Cavity	1
CAVITY CENTRE DISTANCE	MM.	85	110	110	0	140	B140/0	0
POWER LOAD								
IR HEATER SPECIFICATION	VOLTS	415V., 2 KW.	415V., 2 KW.	415V., 2 KW.	415V., 1.5 KW.	230V., 2.0 KW.	230V., 2.0 KW.	230V., 500 W.
HEATING LOAD	KW.	30 KW.	20 KW.	10 KW.	7.5 KW.	12 KW.	16 KW.	20 KW.
FREE ROTATION A.C. MOTOR	HP.	1	0.5	0.5	0.5	0.25	0.25	0.5
POWER WITH OTHER ACCER.	K.W.							
MACHINE WEIGHT	TON.	8	6	3	2	2	2	4
ACCESSORIES								
HIGH PRESSURE COMPRESSOR	HP.	60 OIL FREE	50 OIL FREE	25 AIR PISTON	20 AIR PISTON	20 AIR PISTON	20 AIR PISTON	20 AIR PISTON
HIGH PRESSURE CFM	CFM.	195	160	80	38	38	38	38
LOW PRESSURE COMPRESSOR	HP.	40 SCREW	30 SCREW	15 SCREW	10 SCREW	0	0	0
LOW PRESSURE CFM	CFM.	172	114	55	35	0	0	0
HIGH PRESSURE AIR DRYER	CFM.	300	200	150	80	80	80	80
LOW PRESSURE AIR DRYER	CFM.	300	200	150	80	0	0	0
CHILLER	TR.	10	7.5	3	2	2	2	3
COOLING TOWER	TR.	80	60	40	30	15	15	15
HEAVY DUTY SWITCH (For Machine Only)	AMP.	125	100	63	63	63	63	100